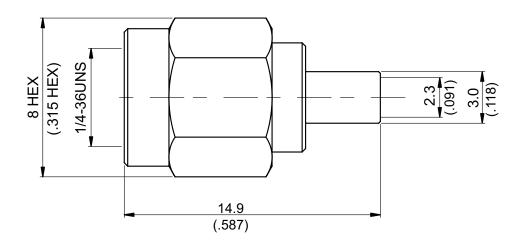


## **SMA Plug Crimp**

50Ω



| Parts        | Material         | Plating(Micro-inch)                      |
|--------------|------------------|--|
| Ferrule      | Brass            | Gold 5 Over Nickel 50 Over Copper 50     |
| Contact Pin  | Brass            | Gold 20 Over Nickel 50 Over Copper 50    |
| Ferrule      | Brass            | Gold 5 Over Nickel 50 Over Copper 50     |
| Insulator    | Teflon           |  |
| Renber Ring  | Beryllium Copper | Tin-Zinc-Copper-Alloy 100 Over Copper 50 |
| Gasket       | Silicon          |  |
| Insulator    | Teflon           |  |
| Body         | Brass            | Gold 5 Over Nickel 50 Over Copper 50     |
| Coupling Nut | Brass            | Gold 5 Over Nickel 50 Over Copper 50     |

Weight: 3.42 g

Suitable Cables: RG178, RG196, RG178-FEP

## **CABLE ASSEMBLY INSTRUCTION** SMA3100A-0178 В С D Ε Α **BODY** CONTACT PIN INSULATOR FERRULE **FERRULE** DIAGRAM ASSEMBLY INSTRUCTION Step 1: STRIP AS SHOWN. Step 2: SLIDE FERRULE "E" OVER CABLE. Step 3: WRAP THE BRAIDING OVER "E". Step 4: USE DIAGONAL PLIERS CUT AWAY ANY EXCESS BRAIDING OF THE FERRULE. 5.5 [.217] Step 5: STRIP AS SHOWN. 2.1 [.083] Ė Step 6: SLIDE PREPARED CABLE INTO FERRULE " D " AND INSULATOR " C ". Step 7: PUT CONTACT PIN " B " ON CENTER CONDUCTOR AND SOLDER IN " Y ". D C B L<sub>Y</sub> Step 8: PUT PREPARED CABLE INTO CONNECTOR BODY " A " AND CRIMP IN " X ".